



RSTC COMMUNICATIONS SOFTWARE INSTRUCTIONS

The communications software is used to setup, tune, and diagnose RSTC Tension Controllers.

Computer Requirements: Microsoft®Windows® 98 (or newer) or compatible operating system and an available USB port.

INSTALLATION

1. RSTC Communications Software is available for download from the Nexen website at **www.nexengroup.com**.
2. Navigate to the **RSTC1000** product page and click on **Software** under Accessories.
3. Click on the appropriate software product and select **Software Download** under Resources.
4. At the Open/Save window prompt, select **Open**. The software will be downloaded and the installation process will start automatically.
5. After the software is installed, attach the USB cable to the computer and RSTC1000. (See Figure 1)
6. The computer will detect the RSTC1000 as new USB hardware and will automatically install the drivers.

SOFTWARE OPERATION

1. Apply power to the RSTC1000.
2. Click on the **RSTC1000 Comm** icon located on the desktop.
3. Click on the **Help** menu and select **Help**.
4. Read the help files for instructions on using the RSTC Communication Software.

Note: The RSTC1000 must be powered up in order to open the communications line with the Communications Software.

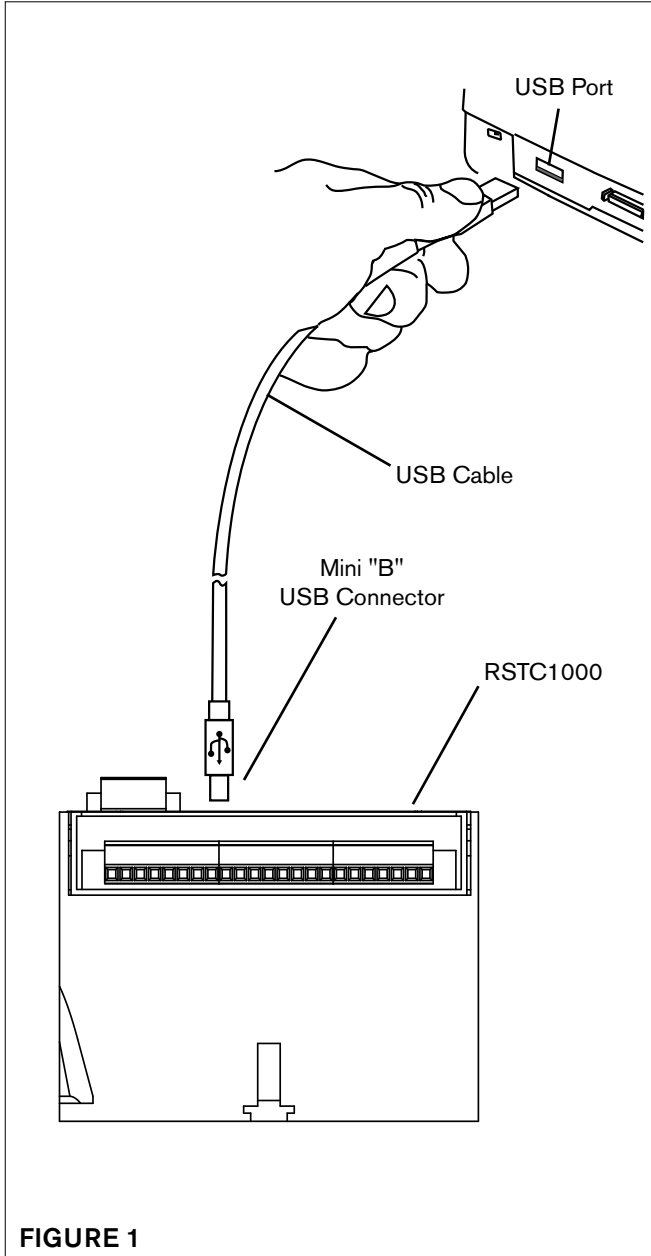


FIGURE 1